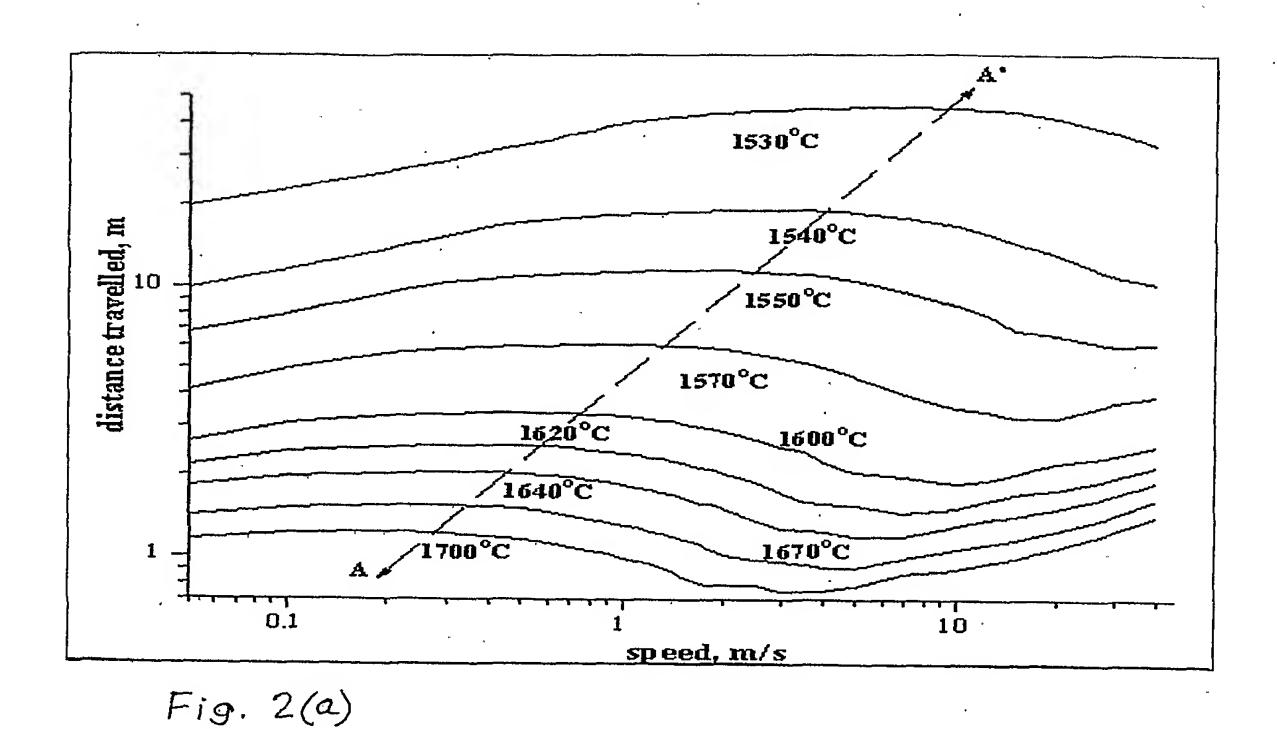


Fig. 1



-- 0.4 mm casing -- 0.6 mm casing Injection tempr=1630°C Bath Liquidus =1525°C a- 18 mm diameter 3.5 b- 16 mm diameter c- 13 mm diameter 13 mm dia - 0.8 mm casing Travelled distance, m e- 18 mm dia - 0.8 mm casing 3 2.5 2 1.5 100 Speed, m/min 50 Ö 150 200 250

Fig. 2(b)

